|  |  |  |
| --- | --- | --- |
| **Fiche 1** |  |  |
| **Ajoute 2** |  | **Enlève 2** |
| 17 🡺 |  | 7 🡺 |
| 20 🡺 |  | 10 🡺 |
| 19 🡺 |  | 12 🡺 |
| 23 🡺 |  | 20 🡺 |
| 27 🡺 |  | 26 🡺 |
| 37 🡺 |  | 33 🡺 |
| 54 🡺 |  | 41 🡺 |
| 70 🡺 |  | 57 🡺 |
| 87 🡺 |  | 19 🡺 |

|  |  |  |
| --- | --- | --- |
| **Fiche 2** |  |  |
| **Ajoute 5** |  | **Enlève 5** |
| 7 🡺 |  | 7 🡺 |
| 10 🡺 |  | 10 🡺 |
| 20 🡺 |  | 15 🡺 |
| 13 🡺 |  | 20 🡺 |
| 17 🡺 |  | 26 🡺 |
| 25 🡺 |  | 35 🡺 |
| 54 🡺 |  | 46 🡺 |
| 70 🡺 |  | 57 🡺 |
| 87 🡺 |  | 21 🡺 |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Fiche 3** |  | |  | |
| **Ajoute 20** |  | | **Enlève 20** | |
| 7 🡺 |  | | 57 🡺 | |
| 20 🡺 |  | | 60 🡺 | |
| 16 🡺 |  | | 120 🡺 | |
| 24 🡺 |  | | 240 🡺 | |
| 37 🡺 |  | | 260 🡺 | |
| 27 🡺 |  | | 335 🡺 | |
| 54 🡺 |  | | 425 🡺 | |
| 70 🡺 |  | | 570 🡺 | |
| 87 🡺 |  | | 190 🡺 | |
| **Fiche 4** | |  | |  | |
|  | |  | |  | |
| 7 x 10 = … | |  | | 9 x 10 = … | |
| 17 x 10 = … | |  | | 21 x 10 = … | |
| 54 x 10 = … | |  | | 33 x 10 = … | |
| 61 x 10 = … | |  | | 70 x 10 = … | |
| 138 x 10 = … | |  | | 175 x 10 = … | |
| 105 x 10 = … | |  | | 204 x 10 = … | |